

AMERICAN SAFETY AND HEALTH MANAGEMENT CONSULTANTS, INCORPORATED  
6920 MEADOWLANDS AVENUE. NW  
NORTH CANTON OHIO 44720  
(330) 854-4577 FAX: (330) 244-8915 E MAIL: ASHMC@AOL.COM AND ON THE WEB AT  
AMERICANSAFETYANDHEALTHMANAGEMENTCONSULTANTS.COM

# Safety at a Glance

November 2022

General Industry- *Lockout Tagout revisited* Volume 7 Issue 11

## Inside This Issue

Often employers overlook the need for written safety procedures. However, the need for a written Lockout Tagout procedure is vital it is a living document containing information for all areas involved in Lockout Tagout implementation. This written program contains specific instructions for all lockout tagout actions including non-participants within the area of LOTO activities.

## LOCKOUT/TAGOUT WRITTEN PROGRAM

**Management must choose to lead the safety program for it to be successful!**

- OSHA standard 1910.147 (Control of Hazardous Energy) requires all employers to provide protection for employees performing maintenance and servicing on equipment or machines from the accidental start up or release of energy which could result in an employee being injured.

**REMEMBER!**  
**Observe,**  
**Evaluate,**  
**Record,**  
**Review, and**  
**Correct!**



EMPLOYERS MUST HAVE A WRITTEN LOTO PROGRAM WHICH INCLUDES THE FOLLOWING:

- Company Policy
- Management Responsibility
- Supervisors
- Authorized Employees
- Affected Employees
- Other Employees

EMPLOYERS MUST HAVE A WRITTEN LOTO PROGRAM WHICH INCLUDES THE FOLLOWING:

- Locks and Tags
- Lockout/Tagout Procedure
- Caution
- Testing and Positioning
- Restoring Machines or Equipment to Normal Production Operations

**"JOB SAFETY IS  
FIRST AID TO  
THE  
UNINJURED"**

***George  
Bradford -  
Railroad Safety  
Engineer***

**1913**

EMPLOYERS MUST HAVE A WRITTEN LOTO  
PROGRAM WHICH INCLUDES THE FOLLOWING:

- Procedure Involving More than One Person
- Shift Change
- Annual Audit of Authorized Employees
- Procedure for Multiple Energy Source Equipment
- Minor Tool Change or Adjustments

EMPLOYERS MUST HAVE A WRITTEN LOTO  
PROGRAM WHICH INCLUDES THE FOLLOWING:

- Emergency Lockout Removal Procedure
- Qualified Employees
- Enforcement
- Retraining
- Definitions

## EMPLOYERS MUST HAVE A WRITTEN LOTO PROGRAM WHICH INCLUDES THE FOLLOWING:

- THE WRITTEN PROGRAM MUST BE SIGNED AND DATED AND REVIEWED ANNUALLY.
- ANY REVISIONS TO THE PROGRAM MUST BE NOTED DATED AND SIGNED BY THE INITIATOR OF THE CHANGE
- THE WRITTEN PROGRAM MUST BE LOCATED IN AN EASILY ACCESSABLE LOCATION.
- THE WRITTEN PROGRAM MUST BE REVIEWED DURING ANNUAL TRAINING

## OSHA'S TOP TEN SAFETY VIOLATIONS 2022

- |  |   |
|--|---|
| • <b>Fall Protection – General Requirements</b> ( <a href="#">1926.501</a> ) | • <b>Lockout/Tagout</b> ( <a href="#">1910.147</a> )  |
| • <b>Hazard Communication</b> ( <a href="#">1910.1200</a> )                  | • <b>Powered Industrial Trucks</b> ( <a href="#">1910.178</a> )   |
| • <b>Respiratory Protection</b> ( <a href="#">1910.134</a> )                 | • <b>Fall Protection – Training Requirements</b> ( <a href="#">1926.503</a> )                                 |
| • <b>Ladders</b> ( <a href="#">1926.1053</a> )                               | • <b>Personal Protective and Life Saving Equipment – Eye and Face Protection</b> ( <a href="#">1926.102</a> ) |
| • <b>Scaffolding</b> ( <a href="#">1926.451</a> )                            | • <b>Machine Guarding</b> ( <a href="#">1910.212</a> )  |